

Automatic Crimper Instructions

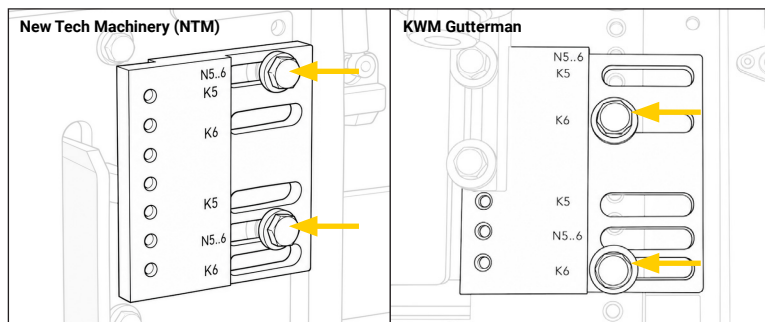
COMPATIBILITY

- T-Rex® Continuous Hanger™
- KWM Gutterman and New Tech Machinery (NTM) 5-inch and 6-inch K-style gutter machines

STEP 1: INSTALL THE MOUNTING PLATE

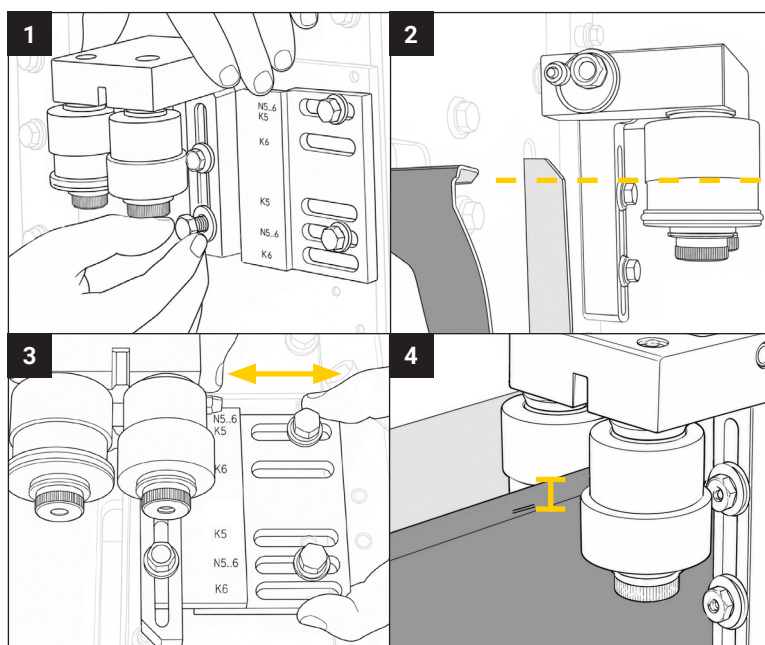
1. Form about 1 inch of gutter that you'll let stick out of the machine.
2. Install the mounting plate on the gutter machine using the 2 screws indicated by the yellow arrows.

N 5..6 = NTM 5 in., 6 in., & 5/6 in. Combo
K5 = KWM Gutterman 5 in.
K6 = KWM Gutterman 6 in.



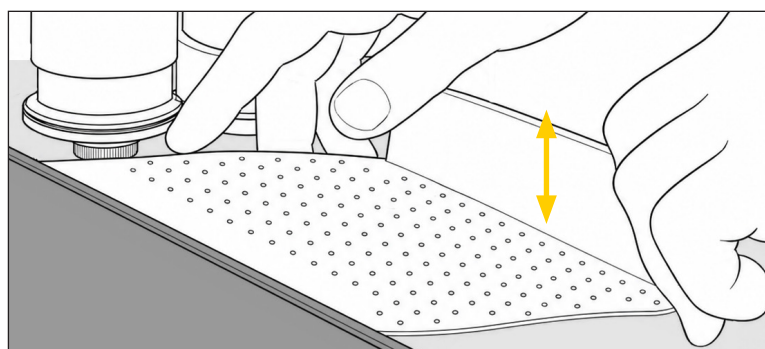
STEP 2: INSTALL AND ADJUST THE AUTOMATIC CRIMPER

1. Using the supplied screws and washers, install the automatic crimper onto the mounting plate.
2. Adjust the height of the automatic crimper so that the tooth on the serrated wheel is at the same height as the groove on the back of the gutter.
3. If the back of the gutter is not centered between the 2 rollers, loosen the 2 mounting plate screws and adjust the plate left to right until centered.
4. Form about 1 foot of gutter, then ensure the notch is:
 - 1/4 in. below the top of the gutter if the gutter coil gauge is less than 0.027 in. thick;
 - 5/16 in. below the top of the gutter if using a gutter coil of 0.027 in. gauge or thicker;
 - not positioned in the groove on the back of the gutter.



STEP 3: TEST THE STRENGTH OF THE NOTCH

1. If the continuous hanger can be easily removed after being snapped into place, raise the height of the automatic crimper; if it's loose and moves freely up and down, lower it—adjusting 1/32 in. at a time in either case.



STEP 4: OPERATE THE AUTOMATIC CRIMPER

1. Shape the gutter to the desired length, like you'd normally do.
2. Install the continuous hanger in the gutter and lock it in place by pressing it down onto the back of the gutter. The gutter is now ready to be installed.
3. If not in use, remove the lock pin, raise the automatic crimper to its upward position, and reinsert the lock pin.

